

TECHNICAL DATA SHEET

2 02.09.2014

TEKNOCOAT PRIMER 1660

Transparent Primer 1660-11

TYPE One component primer based on nitrocellulose.

USE As primer on chipboard and MDF.

SPECIAL PROPERTIES Transparent primer with medium filling properties and easy to sand.

The product is ready for use or may be tinted by adding up to 10 % 1967-10 tinting

paste.

TECHNICAL DATA

Delivery viscosity Approx. 35 s DIN 6, 20 °C

Specific density Approx. 1.17 kg/l

Solids, weight Approx. 56 %

Total mass of solids Approx. 650 g/l

Volatile organic compound

(VOC)

See Safety Data Sheet.

Storage: See label.

Store in a tightly closed container.

Application method Spraying.

Drying method Air, oven drying.

DIRECTIONS FOR USE

Application data Mixing ratio: 10 parts Primer

For spraying: Approx. 2.5 part TEKNOSOLV 1181 or 1182 to visc.

25 s DIN 4, 20 °C

 Drying
 At RH 55 %
 20 °C
 40 °C
 60 °C

 For conding:
 4 bours
 4 bours
 5 min

For sanding: 1 hours 15 min. 5 min. For stacking: 6 hours 30 min. 10 min.

Provided 150 g wet primer per m2. After forced drying cooling to 30 °C is required

prior to stacking.

Recommended amount to be

applied

Max. 2 x 150 g wet primer per m²

Cleaning TEKNOSOLV 1181.

HEALTH AND SAFETY See Safety Data Sheet.

ADDITIONAL INFORMATION The primer should be stirred well prior to and after addition of thinner.

Should not be applied or left to dry at temperatures below 18 $^{\circ}$ C. Should not be applied or left to dry at a relative humidity above 70 %.

The above information is normative and based on laboratory tests and practical experiences. The information is noncommittal, and we cannot accept liability for the results obtained under working conditions beyond our control, and consequently the buyer or the user is not released from the obligation to test the suitability of our products for specific means and application methods under the actual application conditions. Our liability covers only damage caused directly by defects in the products supplied by Teknos. The latest versions of Teknos' Technical Data Sheets and Safety Data Sheets are available from our homepage www.teknos.com.