
TYPE	One component primer based on nitrocellulose.
USE	As primer on chipboard and MDF.
SPECIAL PROPERTIES	Transparent primer with medium filling properties and easy to sand. The product is ready for use or may be tinted by adding up to 10 % 1967-10 tinting paste.

TECHNICAL DATA

Delivery viscosity	Approx. 35 s DIN 6, 20 °C
Specific density	Approx. 1.17 kg/l
Solids, weight	Approx. 56 %
Total mass of solids	Approx. 650 g/l
Volatile organic compound (VOC)	See Safety Data Sheet.
Storage	Storage: See label. Store in a tightly closed container.
Application method	Spraying.
Drying method	Air, oven drying.

DIRECTIONS FOR USE

Application data	Mixing ratio:	10 parts Primer		
	For spraying:	Approx. 2.5 part TEKNOSOLV 1181 or 1182 to visc. 25 s DIN 4, 20 °C		
Drying	At RH 55 %	<u>20 °C</u>	<u>40 °C</u>	<u>60 °C</u>
	For sanding:	1 hours	15 min.	5 min.
	For stacking:	6 hours	30 min.	10 min.
	Provided 150 g wet primer per m ² . After forced drying cooling to 30 °C is required prior to stacking.			
Recommended amount to be applied	Max. 2 x 150 g wet primer per m ²			
Cleaning	TEKNOSOLV 1181.			

HEALTH AND SAFETY See Safety Data Sheet.**ADDITIONAL INFORMATION** The primer should be stirred well prior to and after addition of thinner.
Should not be applied or left to dry at temperatures below 18 °C.
Should not be applied or left to dry at a relative humidity above 70 %.